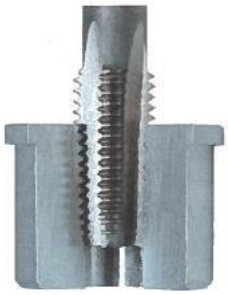
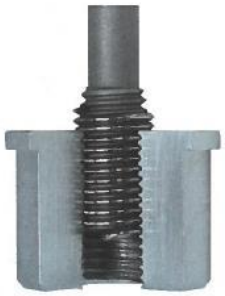
Drilling 	**Drill out the damaged thread using the appropriate drill bit.** **This drill bit is supplied in sets from M3 to M12 (1/4 to ½ ").** **When repairing a spark plug thread, it is not necessary to re-drill the hole when using the spark plug tapping drill.** **Caution when using an upsetting tap, the drilling Ø is larger.**
Control	**Please check the thread pitch of the thread insert against the thread pitch of the tap.**
Tapping 	**Tap the drilled hole with the special V-COIL tap.** **The use of cutting oil is recommended.**
Assembly of the mouting tab 	**Insert the thread insert into the mounting device, making sure that the thread tongue is in the slot of the mounting device.** **Adjust the stop ring and screw the thread insert into the thread, turning in the direction of the thread.** **Do not turn in the opposite direction, as this will break the mounting tab.**
Breaking the mounting tab 	**After fitting the insert, release the mounting device and break off the tongue with the breaker.** **For larger sizes or cylinder heads, use a pair of pliers with a pointed tip.** **After this operation, the resulting thread is often better and stronger than the initial one, thanks to the tight tolerances on the thread inserts.**